

**In the Claims:**

1. (Cancelled) A tip shroud for use with a bucket of a turbine, comprising:  
a seal rail;  
said seal rail comprising a middle portion; and  
a cutter tooth mounted on said seal rail;  
said cutter tooth positioned about said middle portion of said seal rail.
2. (Cancelled) The tip shroud of claim 1, wherein said cutter tooth comprises a first cutter tooth and a second cutter tooth.
3. (Currently amended) The tip shroud of claim ~~2-15~~, wherein said first cutter tooth and said second cutter tooth comprise an offset position about said middle portion of said seal rail.
4. (Cancelled) The tip shroud of claim 1, wherein said cutter tooth comprises a top portion and a base portion.
5. (Currently amended) The tip shroud of claim 4 15, wherein said cutter tooth comprises a built-up area adjacent to said first base portion and said second base.

6. (Currently amended) The tip shroud of claim 2, 15, wherein said first cutter tooth comprises a first top portion about said ~~and a~~ first base and said second cutter tooth comprises a second top portion about said ~~and a~~ second base.

7. (Currently amended) The tip shroud of claim 6, wherein said seal rail comprises a length of about 4.0 to about 4.25 inches ~~(about 101.6 to about 107.95 millimeters)~~.

8. (Currently amended) The tip shroud of claim 7, wherein said first top portion and said second top portion comprise a height of about 0.52 to about 0.54 inches ~~(about 13.2 to about 13.72 millimeters)~~.

9. (Currently amended) The tip shroud of claim 7, wherein said first top portion and said second top portion comprise a width of about 0.10 to about 0.13 inches ~~(about 2.54 to about 3.3 millimeters)~~.

10. (Currently amended) The tip shroud of claim 7, wherein said first cutter tooth is positioned about 2.15 to about 2.20 inches ~~(about 54.61 to about 55.88 millimeters)~~ from a first end of said seal rail while said second tooth may be about 2.13 to about 2.18 inches ~~(about 54.1 to about 55.37 millimeters)~~ from said first end.

Serial No. 10/707,420

11. (Currently amended) The turbine shroud of claim 7, wherein said first base ~~portion~~ of said first cutter tooth may extend in a direction perpendicular to said seal rail ~~of~~ for about 0.56 to about 0.58 inches (~~about 14.22 to about 14.73 millimeters~~) while said second base ~~portion~~ of said second cutter tooth may extend for about 0.45 to about 0.47 inches (~~about 11.43 to about 11.94 millimeters~~).

12. (Currently amended) The turbine shroud of claim 7, wherein said first base ~~portion~~ and said second base ~~portion~~ both comprise a width along the direction of said seal rail from about 0.50 to about 0.52 inches (~~about 12.7 to about 13.2 millimeters~~) to about 0.30 to about 0.32 inches (~~about 7.62 to about 8.19 millimeters~~).

13. (Cancelled) A tip shroud for use with a bucket of a turbine, comprising:  
a seal rail;  
said seal rail comprising a middle portion; and  
a first cutter tooth mounted on said seal rail about said middle portion and a second cutter tooth mounted on said seal rail about said middle portion;  
said first cutter tooth and said second cutter tooth being offset along said middle portion on said seal rail.

14. (Cancelled) The tip shroud of claim 13, wherein said first cutter tooth is positioned about 2.15 to about 2.20 inches (about 54.61 to about 55.88 millimeters) from a first end of said seal rail while said second tooth may be about 2.13 to about 2.18 inches (about 54.1 to about 55.37 millimeters) from said first end.

15. (Original) A tip shroud for use with a bucket of a turbine, comprising:

- a seal rail;
- a first cutter tooth mounted on said seal rail at about a middle portion thereof;
- said first cutter tooth comprising a first base with a first length; and
- a second cutter tooth mounted on said seal rail at about said middle portion thereof;

said second cutter tooth comprising a second base with a second length;

wherein said first length exceeds said second length.